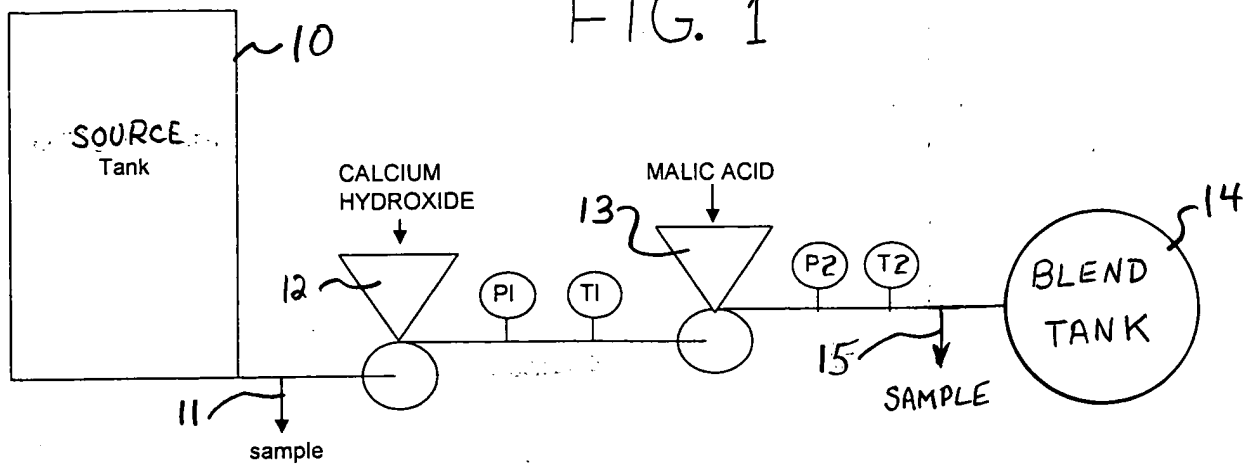


# FIG. 1



# FIG. 2

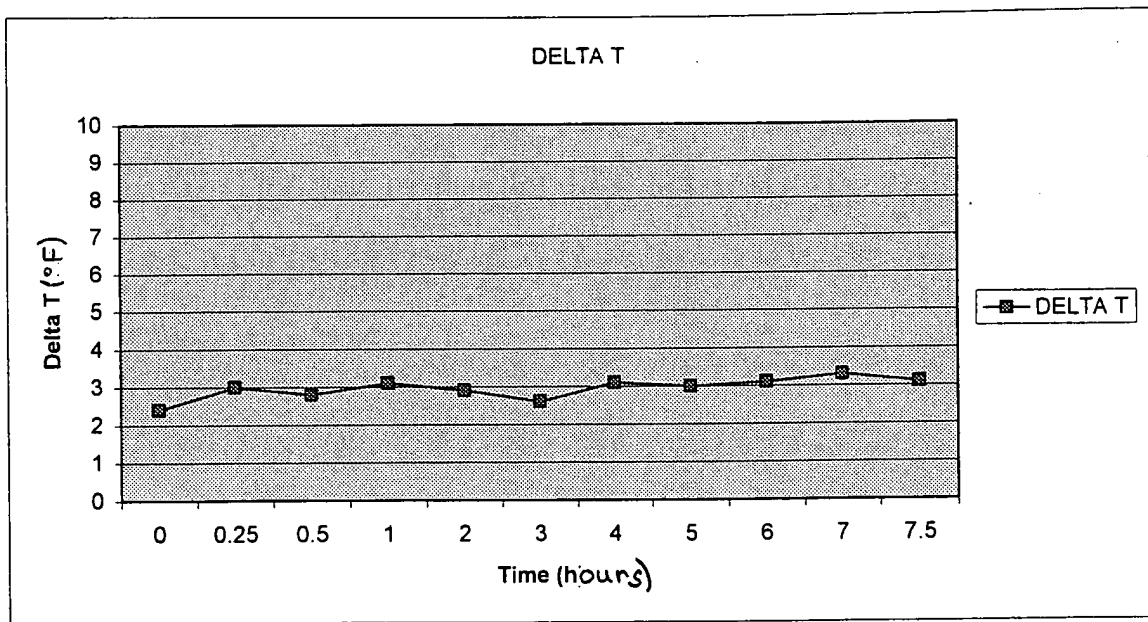


FIG. 3

Solubility of Calcium in Calcium-Fortified NFC Orange Juice  
with Varying Levels of Calcium

